#### GUJARAT TECHNOLOGICAL UNIVERSITY, AHMEDABAD, GUJARAT

# COURSE CURRICULUM COURSE TITLE: INDUSTRIAL TRAINING & PROJECT PHASE-1 (COURSE CODE: 3365501)

Diploma Programme in which this course is offered	Semester in which offered
Fabrication Technology	SIXTH

#### 1. RATIONALE

The diploma engineers are required to work in fabrication industry where manufacturing activities of components and parts, sub-assemblies, group assemblies & final assemblies of different fabricated / welded process equipments, structures, industrial & petrochemical piping systems, offshore structures and ship building / ship recycling are carried out. Various activities involved are Designing, Material Planning, Production Planning, Estimation & Costing, Conventional and Automated Production, Welding according to related Codes and Standards, Inspection, Testing, Quality Assurance, Maintenance, Human Resource Management, Marketing and After Sales Services. This course of Industrial Training & Project Phase-1 has been designed for the students to have real life experience world of work to help them prepare for their carrier.

#### 2. LIST OF COMPETENCIES

This course of Industrial Training & Project Phase-1 is designed and implemented with the aim to develop different types of skills leading to achievement of following competences:

- 1. To work in manufacturing departments of Fabrication Industry effectively and satisfactorily.
- 2. To work in production planning and control department of Fabrication Industry.
- 3. To work in Quality control and Quality assurance department.
- 4. To work in Design & drafting department.
- 5. To work in maintenance department of Process Industries.
- 6. To supervise site work of fabrication.

### 3. COURSE OUTCOMES (CO's)

The training should be given in such a manner that students are able to acquire required learning outcomes in cognitive, psychomotor and affective domain to demonstrate following course outcome:

- 1. Perform supervisory and managerial skill in fabrication industry / organization.
- 2. Maintain good interpersonal relation in fabrication industry / organization.
- 3. Develop skills to motivate & train junior personnel for their career development.
- 4. Solve industrial disputes arising due to behavioral problems.
- 5. Develop employable personality.
- 6. Solve industry defined problems.
- 7. Prepare presentation of given industry defined minor / major project.

#### 4. TEACHING AND EXAMINATION SCHEME

Tea	ching S	cheme	Total Credits		Exam	ination S	Scheme	
(	(In Hou	rs)	(L+T+P)	Theory M	larks		ctical arks	Total Marks
L	Т	P	С	ESE	PA	ESE	PA	800
			33*			300	500	

**Legends:** L-Lecture; T – Tutorial/Teacher Guided Student Activity; P - Practical; C – Credit;; ESE - End Semester Examination; PA - Progressive Assessment.

#### **NOTES:**

- 1. Training placement may be all over India, preferably within or nearby Gujarat
- 2. Training period will be 24 weeks per semester
- 3. \*33 hours are indicated to maintain the maximum limit of Credits allowed for each Semester. However, students would be working actually for 48 hours per week in Industry.
- 4. As this training is approved by the Board of Apprenticeship Training (Western Region), Mumbai, the industrial organization may register the student trainee under the Apprenticeship Act.

#### PROGRESSIVE ASSESSMENT

- 1. Progressive Assessment (PA) will be done on the basis of Mid semester submission and presentation, Feedback reports of industries and Follow-up visits by departmental faculty.
- 2. Duration and dates for Mid sem submission and presentation for Progressive Assessment (PA) will be decided by the department as per suitability.

#### END SEMESTER INTERNAL EXAMINATION

The evaluation of ESE will be done by the internal examiner. The examiner should evaluate training on following:

- 1. 10 min PPT Presentation concluding with question answer session.
- 2. Viva on case study reports, minor reports and IDP (Industry Defined Project) project report.

#### 5. SUGGESTED WORK LOAD

No teaching load for faculty is considered for this industrial training

#### 6. GUIDELINES TO STUDENTS FOR TRAINING & PROJECT PREPARATION

Following documents will be prepared and signed by the students prior to their placement for training. These documents will be submitted to the Industrial Organization Concerned:

- 1. Biographical sketch of students (Annexure-1)
- 2. Bonafide certificate (Annexure-2)
- 3. Terms & condition for on job training (Annexure-3)

- 4. Confirmation of understanding (Annexure-4)
- 5. Aims of Industrial Training and Tentative Training areas. (Annexure-5)
- 6. Accidental insurance policy taken by student.

Following documents will be prepared and get it signed by the industrial authority which will be submitted for assessment of the students during their mid semester and end semester submission:

#### A. FOR MID SEMESTER SUBMISSION:

- 1. Quarterly Feedback the assessment of student during training by concerned industry authority (Annexure-6)
- 2. Certificate of attendance (Annexure-7)
- 3. Daily attendance sheet (Annexure-8)
- 4. Day wise Weekly reports (Annexure-9)
- 5. All assignments given by the fabrication department faculty
- 6. Minor report (Spiral binding 2 copies)
- 7. 10 case study report (spiral binding 2 copies)
- 8. MCQ assignment ( Hard & soft copy)
- 9. Topic Name of Industry Defined Project (IDP) suggested by Industrial guide
- 10. Names of Group members of Industry Defined Project (IDP).

#### **B. FOR END SEMESTER SUBMISSION:**

- 1. Training completion Certificate issued by the Industry authority
- 2. Quarterly Feedback the assessment of student during training by concerned industry authority
- 3. Certificate of attendance
- 4. Daily attendance sheet
- 5. Day wise Weekly reports
- 6. All assignment signed by the fabrication department faculty during midsem submission
- 7. IDP (Industry Defined Project) report 1 copy for department & 1 copy for student signed by industry authority (Annexure-10)
- 8. Minor report 1 copy for department & 1 copy for student signed by industry authority
- 9. 10 case study report 1 copy for department & 1 copy for student signed by industry authority
- 10. Soft copy of following document on re-writeable CD:
  - a. 10 case study PPT
  - b. 10 case study report
  - c. Minor report
  - d. Minor report PPT
  - e. IDP (Industry Defined Project) report
  - f. IDP (Industry Defined Project) report PPT
  - g. Research paper
  - h. Research paper PPT
  - i. MCQ soft copy
  - j. Project plan
  - k. AutoCAD drawing 2D & 3D solid modeling

#### 7. SUGGESTED LEARNING RESOURCES

- 1. Industry website
- 2. Library of Industry
- 3. AutoCAD software
- 4. MS Project software
- 5. MRP software
- 6. Learning websites suggested in previous semester courses syllabus
- 7. Technical journals / Bulletins
- 8. Training centre of industry
- 9. Manuals of ISO certification for industry
- 10. Fabrication drawings
- 11. WPS / WPQ/ PQR
- 12. Codes & standards used in industry
- 13. Latest technical research paper available on internet
- 14. E-resources
- 15. Website of District Industry Center.

#### 8. SPECIAL INSTRUCTIONAL STRETEGIES

- 1. Generally TWO follow-up visits by department faculty per semester per industry may be suitably arranged if required.
- 2. Follow-up visit of ONE Industry per day will be arranged to interact with respective industry personals for progressive assessment and feedback.
- 3. Conduct mid semester and end semester submission, assessment, PPT presentation for evaluating students' achievements.
- 4. Conduct viva by internal examiner.

#### 9. COURSE CURRICULUM DEVELOPMENT COMMITTEE

#### **Faculty Members from Polytechnics**

- ➤ **Prof. P.B.PATHAK**, Convener & HOD, Dept of Fabrication Technology, Sir B.P.I., Bhavnagar
- > Prof. B.K.GANDHI, Sr. Lecturer, Dept of Fabrication Technology, Sir B.P.I., Bhavnagar
- ➤ **Prof. S.Y.MERCHANT**, Sr. Lecturer, Dept of Fabrication Technology, Sir B.P.I., Bhavnagar

#### Co-coordinator and Faculty Members from NITTTR Bhopal



# SIR BHAVSINHJI POLYTECHNIC INSTITUTE BHAVNAGAR – 364002 DEPARTMENT OF FABRICATION TECHNOLOGY

# ogy (If)

# **BIOGRAPHICAL SKETCH OF STUDENT**

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E-MAIL ADDR	ESS:						
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1) SPI			COURSE	SEM	SEM	SEM	SEM
2) CPI							
HODDIES. (1)		l .	(2)		(2)		
LANGUAGES I	KNOWN:	- (1)	(2)		(3)_		
WORK AREA	OF INTE	REST:-	(PLEASE $\sqrt{\text{TICK N}}$	MARK YO	OUR CHO	ICE)	
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QA-QC/	NDT/						
			ON-COSTING / MA				
SHORTERM TI	RAINING	TAKEN	N AT:			_ (WEEK	<b>(</b> )
> PRODUC	CT:		WO	RK ARE	A:-		
EXTRA ACTIV	ITY DON	IE IN DE	PARTMENT:				
MEMBER IN C	OMMIT	ГЕЕ:					
OCCUPATION	OF PARI	ENT:	1	MOBILE	NO.:		
Date:			S	ignature (	of Student	:-	
			B	-8		-	

Phone: (Office) 91-278-2515393 (F) 2426742



SIR BHAVSINHJI POLYTECHNIC INSTITUTE VIDHYANAGAR, BHAVNAGAR – 364 002. UNDER COMMISSIONERATE OF TECHNICAL EDUCATION, GUJARAT



EMAIL: principalbpti@yahoo.co.in

WEB SITE: www.sirbpti.org.in

Ref. No.: BPI/FAB.TECH./OJT -20	Date://20
<u>CERTIFIC</u>	<u>CATE</u>
<b>Bonafide Certificate Issued to the Stude</b>	ent Undergoing Sandwich Training
This is to certify that Mr./Miss	is a Student of
VI & VII Semester Diploma Programme in Fa	abrication Technology from Sir Bhavsinhji
Polytechnic Institute, Bhavnagar. This On Job T	raining under SANDWICH PATTERN
COURSE is recognized by the Board of Appren	ticeship Training (Western Region),
Mumbai.	
His Training period is from:t	0
Date://20	
Place:-Bhavnagar	PRINCIPAL

# DEPARTMENT OF FABRICATION TECHNOLOGY SIR BHAVSINHJI POLYTECHNIC INSTITUTE BHAVNAGAR

### "TERMS AND CONDITION FOR ON JOB TRAINING"

- 1) During the period of training, the trainee will be governed by the rules and regulation in force from time to time as prescribed by the concerned industrial organization.
- 2) The concerned industrial organization and Sir Bhavsinhji Polytechnic Institute, Bhavnagar shall not be liable for any accident if occurs during the training period and the provisions of the workmen's compensation Act shall not be applicable for any injury.
- 3) The trainee will have to strictly obey & follow the safety rules of the organization. The training will at the full risk of the trainee himself.
- 4) The trainee shall not divulge or disclose any information, data or technical know how pertaining to the Design, Process and Product of the Industrial organization.
- 5) The training shall automatically come to an end on the expiry of the referred training period.

6) The trainee will be reporting to H. R. Manager (Training) for his/her assignments and

placements in various department of the industrial organization.

I have gone through the above stated terms and conditions for training.

I unconditionally accept the offer and undertake to abide by above.

PLACE: \_\_\_\_\_\_ SIGNATURE: \_\_\_\_\_ NAME, ADDRESS & CONTACT NO. OF STUDENT: \_\_\_\_\_\_

MO.NO: \_\_\_\_\_

# **CONFORMATION OF UNDERSTANDING**

Ι		Stude	nt of Fa	abrication	Techn	ology	Diploma
Programme of SIR	BHAVSINH.	II POLYTI	ECHNIC	INSTITU	TE, I	BHAVI	NAGAR,
Enrolment No		Confirm	n the follo	owing:-			
(1) 71					0		
(1) I have to join							
Training Phase-	1 from	Dt:	ι	ıp to Dt.:			at my
own risk.							
(2) During my above sa	id training per	iod, I will be	abide by	rules & re	gulatio	n of the	е
Industrial Organ	ization.						
(3) I will maintain Pund	ctuality, Regula	arity and Dis	cipline. I	will follow	safety	norms	in total.
If, I am Found/I	Reported not fu	lfilling it, I u	ınderstan	d that my t	raining	will be	•
Discontinued w	ith immediate	effect and, su	bsequent	ly I will be	detain	ed fron	n
granting the terr	n as per GTU 1	norms.					
(4) I understand that m	y Institute will	take discipli	nary actio	ons against	me for	my	
misconduct duri	•		•	C		•	
	8 8 8 1						
Date:	Siş	gnature:					
Place:		ame:					

#### **AIMS OF INDUSTRIAL TRAINING**

# 1. Personality Development:-

- 1. To develop adoptability to the changing environment.
- 2. To develop communication skills and clarity of thoughts.
- 3. To aquaint with behavioral techniques of the industry.
- 4. To develop Interpersonnel relationship techniques through positive attitude and commitment to the responsibility.
- 5. To develop creativity through innovative ideas.
- 6. To develop competency according to need of industries.
- 7. To develop professional attitude and confidence.
- 8. To appreciate the necessity of goal fixing and time management.
- 9. To develop supervisory ability and team work.
- 10. To develop ability of SWOT analysis.

#### 2. Technical Competency:-

- 1. To develop self working skill through hands on practice.
- 2. To study and interpret the design drawing, shopfloor drawing, working drawing.
- 3. To identify the raw material, sequence of operations and tools & consumables reads.
- 4. To develop skills for stage inspection, final inspection and testing.
- 5. To identify requirement of machine or equipment for particular operation.
- 6. To identify requirement of Jigs/Fixtures for particular operation.
- 7. To get involved in different supervisory functions.
- 8. To get information related to live problems on the shop floors.
- 9. To develop ability to take-up new challenges.
- 10. To undertake assignments, projects, case studies etc.
- 11. To prepare projects/models.
- 12. To write report of On Job Training.

#### TRAINING AREAS IN FABRICATION INDUSTRY

The students is expected to work in various department of the Industry, collect relevant information and maintain daily notes for preparation of final training report. The suggested areas of training are as follows:-

#### 1.1 Familiarisation with:

- 1. Organisational structure
- 2. Various Departments and Sections
- 3. General layout of plant
- 4. Stores and Material Handling
- 5. Communication system, reporting techniques and record keeping
- 6. Awareness of safety

# 1.2 Design and Drafting:

- 1. Design data and Reference
- 2. Standards and Codes
- 3. Study of drawing of different Items/Products
- 4. Shop drawing
- 5. Preparation and retrival of drawings including coding and indexing
- 6. Blue-print reading
- 7. Dimensioning and tolerancing
- 8. Cost estimation from drawings
- 9. Use of computers in design and drafting.

#### 1.3 Stores and Purchase:

- 1. Stores organisation
- 2. Store management material storage system
- 3. Purchase procedure and record keeping
- 4. Material indenting and issue procedure
- 5. Codification and Classification of materials

#### 1.4 Planning:

- 1. Material Planning and Bills of Materials
- 2. Process Planning
- 3. Standard and special tools (Jigs, Fixtures)
- 4. Time estimation (Operation wise)
- 5. Work order Scheduling
- 6. Progress Planning and Follow-up

## 1.5 Shop Floor Activities:

- 1. Shop organisation
- 2. Equipment, Machine and Consumable selection
- 3. Allocation of work to workmen with reference to priority and work-orders on hand
- 4. Material marking, cutting and preparation welding
- 5. Pre-punching, Bending, Rolling, Fit-up and Set-up
- 6. Different welding processes
- 7. WPS / WPQ / PQR
- 8. Process inspection
- 9. Fabrication calculation
- 10. Reports of shift wise production and pending work.
- 11. Co-ordination with Planning, Stores, Tool crib and Maintenance department
- 12. Safety and good house keeping

#### 1.6 Inspection, Quality Control and Testing:

- 1. Raw material Inspection
- 2. Stage wise inspection
- 3. Final inspection and testing procedure
- 4. Role of third party inspector before, during and after welding
- 5. Selection of instruments and equipment's for inspection
- 6. Calibration of instruments
- 7. NDT / DT methods
- 8. Preparation of standard test piece
- 9. Codes and Standards for inspection and testing
- 10. Moke-up test
- 11. Quality Assurance Procedure / Plan

# 1.7 Surface Treatment and Painting:

- 1. Surface treatment techniques
- 2. Equipment/materials used
- 3. Codes and Standards
- 4. Paint selection criteria and Painting procedure

#### 1.8 Maintenance:

- 1. Maintenance organisation
- 2. Maintenance procedures adopted
- 3. Wear measurement and Prevention
- 4. Corrosion Monitoring and Prevention
- 5. Maintenance Records

#### 1.9 Cost Calculation:

- 1. Cost of raw material, labour and overheads
- 2. Total cost calculation and profit for product
- 3. Tender preparation
- 4. Typical terms and conditions for a contact

#### 1.10 Shipment of Goods:

- 1. Packing and forwarding of prepared goods
- 2. Preshipment Inspection and precautions
- 3. Despatch documents.

# TRAINING AREAS IN CHEMICAL, PETROCHEMICAL OR PROCESS INDUSTRIES

- 1. Familiarisation with organisation structure, various Departments/Sections, general Layout of the Plant, Stores, Material Handling, Service Department & Maintenance Department
- 2. Communication System, Reporting techniques and Record Keeping
- 3. Types of Pumps, Valves, Steams traps, Seals, Gaskets. 'O' Ringe and Packings
- 4. Various types of vessels and equipment in the plant
- 5. Piping layout, Piping Isometric
- 6. Piping drawing (P & ID, GAD, PFD)
- 7. Utility department equipment equipments and its function
- 8. Responsibility of maintenance engineer
- 9. Maintenance tools and equipments
- 10. Maintenance activity planning
- 11. Maintenance record keeping
- 12. Lay out of plant
- 13. Safety systems
- 14. Stores and Purchase activity
- 15. Material handling methods
- 16. Design and Drawing Department
- 17. Instruments for flow, pressure and temperature measurements
- 18. Vibration measurement
- 19. Condition monitoring and Condition based maintenance
- 20. Corrosion monitoring and prevention
- 21. Vibration monitoring, analysis and prevention
- 22. Quality control of product
- 23. D. G. Set maintenance
- 24. Erection, Installation. Foundation and Testing of equipment
- 25. Environment and Pollution control (ISO 14000)
- 26. Personnel, HRM activities and Industrial relations
- 27. Influence management.

# $\label{eq:QUARTERLY} \textbf{FEEDBACK}-\textbf{the assessment of student during training by concerned industry authority}$

Name of Students:-

Quarter No.:- 1/2/3/4 (PLEASE  $\sqrt{\text{TICK MARK AS APPLICABLE}}$ )

Sr.No.	Description	Excellent	Very Good	Good	Average	Poor
1	Punctuality					
2	Discipline					
3	Job Knowledge					
4	OutPut-Quantity					
5	Self Motivation/ Initiative					
6	Getting along with the People(Team Working)					
	Communication Skill					
7	(A) Oral					
	(B) Written					
8	Self Learning					
9	Creativity/ Creative Problem Solving					
10	Resourcefulness					
11	Any Other Specific Remark					
12	No. of Leave Days					

Signature of	: Manager -F	IR& Admın
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Signature of Training Incharge

Date:-

Name & Place of Organization:-

# **CERTIFICATE OF ATTENDANCE**

This is to certify that Mr. / M	Is		has successfully undergone
On-Job Training from date _	to date	His/Her	attendance in the organization
for this period is	days out of	working days.	He/She has been paid stipend
fordays during this	period.		
TRAINING		MANAGER	
INCHARGE	HR &	& ADMIN	
DATE:			
NAME & PLACE			
OF ORGANIZATION:			

# SIR BHAVSINHJI POLYTECHNIC INSTITUTE BHAVNAGAR FABRICATION TECHNOLOGY DEPARTMENT DAILY PRESENCE REPORT:- TRAINING PHASE – 1

Name of Student:	Name of Industry:
rame of Student.	1 table of flidustry.

Date	n Student.		Date wice	Signature of			
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Date:-				Date:-			

# FORMAT OF STUDENT'S WEEKLY REPORT

			SITY, AHMEDABAD.
			TTUTE, BHAVNAGAR.
	(0278) 2515393/2524	OF FABRICATION 372/2524371 EXT. 141/142/143/ cipalbpti@yahoo.co.in / fabhod@	/175/176 • Fax : (0278) 2426742,
	STUDENT'S WI	EEKLY DIARY OF ON JOB	TRAINING (OJT)
		// 2014 to/	_/2015
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Name of Org		Name of Department :	
COMPETENC		Name of Department.	
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# FRONT PAGE

Date :	Day :	Time of Joining:	Time of Leaving :
Brief Details of S	Student own self a	analysis - Give one line ans	wer of each question.
		gh this work or content?	Yes/No
> Can you get job	by preparing this we	eekly report?	Yes / No
> Do you feel this	work will improve	your self - confidence?	Yes / No
> State modification	on or extra effort you	u have put in existing informat	ion available in snop?
> State modification	on or extra effort yo	u have put in existing informat	non available in snop?
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		code clauses?	
> State referred an	d remembered the c	code clauses?	Signature of Student
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State referred an  Grading of Trainee Good / Fair / Belov  Date : /	d remembered the confidence of (Please Tick) and Son Average / Poor.	code clauses?  Suggestion From Industry's Gui	Signature of Student ide: Signature of Officer In Charge of Dept. / Section (Industry)
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#### **LAST PAGE**

ANNEXURE-10

# GUJARAT TECHNOLOGICAL UNIVERSITY 649: SIR BHAVSINHJI POLYTECHNIC INSTITUTE, BHAVNAGAR 55 : DEPARTMENT OF FABRICATION TECHNOLOGY

<u>(</u>	<u>CERTIFICATE</u>			
This is to certify that this Industry Defined Project – 1 (Semester VI) entitled				
	(Title of IDP)			
	Submitted by			
Mr./Miss	Enrl.			
No				
(Name of s	student & Enrolment No.)			
	ment for the award of certificate of NDUSTRIAL TRAINING & PROJECT PHASE-1			
	of industry) has been carried out under my supervision is IDP has not been submitted earlier or is not copied / Diploma / Degree IDP.			
Place:				
Date;				
(Sign)	(Sign)			
INDUSTRY GUIDE	INSTITUTE GUIDE			
Name of Guide:	Name of Guide:			
Designation:	Lecturer in Fabrication Tech.			
Department: Department of Fabrication Tech.				
Name & Place of Organization:	Sir Bhavsinhji Polytechnic Institute,			

(Prof. P. B. PATHAK) **HEAD OF DEPARTMENT** 

BHAVNAGAR (GUJARAT)

Department of Fabrication Tech. Sir Bhavsinhji Polytechnic Institute, BHAVNAGAR (GUJARAT)

#### CONCEPTUAL INDUSTRY DEFINED PROJECT (IDP)

- 1. Select and confirm Industry guide and Institute guide for IDP.
- 2. Identify and confirm project title of IDP. Make TITLE PAGE
- 3. Prepare topic wise INDEX in given format

#### **CONTENT**

SR.	TOPIC	PAGE NO.
NO.		FROM - TO

#### LIST OF FIGURES

SR. NO.	TITLE OF FIGURE	PAGE NO.

#### LIST OF TABLES

SR.	TITLE OF TABLE	PAGE NO.
NO.		

- 4. Approval and Certification of IDP by Industry guide, Institute guide and Head of Fabrication Technology Department Sir B.P.T.I., Bhavnagar in given format
- 5. Decide sample design data.
- 6. Prepare design consideration for the project item as per applicable code/standard.
- 7. Draft design drawings of project item.
- 8. Prepare "Material of Construction" in standard format as per ASME sex. IIA/B/C/
- 9. Identify and prepare lists of resources required (men, machine, material and money)
- 10. Prepare production planning.
- 11. Prepare production schedule.
- 12. Prepare Gantt chart in MS project with resource allocation.
- 13. Prepare Estimation of cost of the project.
- 14. Prepare WPS, WPQ and PQR as per ASME sec. IX.
- 15. Prepare weld plan and test plan as per ASME sec. IX.
- 16. Identify NDT application as per ASME sec V and IX.
- 17. Prepare 3D sectional solid modeling of project showing internals (in soft and color hard copy).
- 18. Prepare PPT (Power Point Presentation) for the IDP (Topics Sr.No. 4 to 18).
- 19. list of references

SR.	TITLE OF REFERENCE	AUTHOR /
NO.		PUBLICATION /
		EDITION / SOURCE
NOTE: put marking number of reference in the write-up of the project		

20. Prepare "Research Paper & its PPT Presentation "of key area of IDP.

# NOTE: If working model of the project item is prepared, it will be given due weightage.