

GUJARAT TECHNOLOGICAL UNIVERSITY

MECHANICAL (CAD/CAM) (08) COMPUTER AIDED MANUFACTURING SUBJECT CODE: 2720802 SEMESTER: II

Type of course: Engineering Science

Prerequisite: Zeal to learn the subject

Rationale: The manufacturing field has witnessed the development of major automation alternatives recently. CNC machines play a big role in manufacturing field. An attempt has been made to focus on CNC machine tools, related programming and their advanced features.

Teaching and Examination Scheme:

Teaching Scheme			Credits C	Examination Marks						Total Marks
L	T	P		Theory Marks		Practical Marks				
			ESE (E)	PA (M)	ESE (V)		PA (I)			
						ESE	OEP	PA	RP	
3	0	2#	4	70	30	20	10	10	10	150

Content:

Sr. No.	Topics	Teachin g Hrs.	Module Weightage
1	CNC Machine Tools: Introduction: Concept of CNC and development of its technology, advantages, applications, classification of CNC Machine, axis designations, interpolators- linear, circular and helical interpolators.	4	20%
	Hardware: CNC Machine building, structural details, CNC block diagram, guideways - friction and antifriction, recirculating ball screws, planetary roller screw, recirculating roller screw, types of indexing with numerical problems, automatic tool changers (ATC), automatic pallet changers (APC), timing gear belt design, types of control, CNC networking topologies and their protocols, concept of DNC	5	
2	System drives and control system: Spindle drives - DC shunt motor, 3 phase AC induction motor & their comparison Feed drives - stepper motor, servo principle, DC & AC servomotors with numerical problems. Control system- Types of encoders, absolute and incremental optical encoders, synchro, synchro-resolver, gratings, moire fringe gratings, inductosyn, laser interferometer.	5	15%
3	Manual Part Programming for CNC: Various controllers for CNC, Structure of a part program, G & M Codes, Types of programming, different compensations, Manual part programming using FANUC controllers: Canned cycles for lathe: G70, G71, G72, G73, G75, G76, G81; Canned cycles for Milling: G81, G82, G83, G73, G84, G74, Mirroring, Sub	12	28%

	programming, Macros.		
4	Feature Based Manufacturing: Deficiencies of Geometric Models, Definition of Features, Types and Attributes of Features, Properties of Features and composite features; Taxonomies, Validation and Mapping of Features; Feature Creation, Automatic Feature recognition, Design by Features, Comparison of Feature Creation Techniques and Their Unification; Feature Based Part Creation, Feature Identification, Design by Feature, Tolerance Specification; Manufacturing Features, Level abstraction and Specification, Dimensionality, Completeness of Feature Model, Feature Relationships, Temporal Ordering, Product Families, Interactive Feature Identification, Design to Manufacturing Feature Mapping, Manufacturing Feature Recognition; Group Technology Coding, Feature based Planning: Process, Assembly, Inspection, Feature based Evaluation.	12	27%
5	Automated Part Programming: Computer Assisted Part Programming, Automatic NC program generation from CAD models, Parametric Programming.	3	10%

Reference Books:

1. Parametric and feature based CAD/CAM, Shah J.J., Mäntylä M., 1995, John Wiley Sons Inc.
2. Mechatronics, HMT, McGraw Hill Education
3. James V. Valentino and Joseph Goldenberg, Introduction to Computer Numerical Control, 5^e, Prentice Hall, Englewood Cliff, New Jersey, 2012.
4. Yoram Koren, Computer control of Manufacturing Systems, McGraw Hill, 2006
5. T.K. Kundra, P.N.Rao, N.K. Tewari, Numerical Control and Computer Aided Manufacturing, Tata McGraw Hill Publishing Company Ltd.
6. David Gibbs and Thomas Crandall, CNC Machining and Programming: An Introduction, Industrial Press Inc., 2003

Course Outcome:

After learning the course the students should be able to:

1. Understand Computer Aided Manufacturing technology, through programming, setup, and operations of various Computer Numerical Control (CNC) machine tools.
2. Prepare programmes various CNC machine tools.
3. To use feature based modelling for design for manufacture and manufacturing as well.

List of Experiments:

1. CNC machines hardware and their axis designations.
2. Manual part programming for CNC lathe without canned cycles
3. Manual part programming for CNC lathe for multipass turning and facing
4. Manual part programming for CNC lathe for undercutting, multi-pass threading and grooving
5. Manual part programming for profile milling with cutter radius compensation
6. Manual part programming for pocket milling with repeat count
7. Manual part programming for mirroring using sub program
8. Manual part program using macros.
9. Automatic part programming using high end CAD/CAM softwares

Design based Problems (DP)/Open Ended Problem:

1. Develop a programme to generate a CNC programme from given CAD model. The program should be able to recognize features in the model and use appropriate techniques.

Major Equipment:

1. CNC Turning Centre
2. CNC Milling Centre
3. Manual Part programming software.
4. Computational facility.

Review Presentation (RP): The concerned faculty member shall provide the list of peer reviewed Journals and Tier-I and Tier-II Conferences relating to the subject (or relating to the area of thesis for seminar) to the students in the beginning of the semester. The same list will be uploaded on GTU website during the first two weeks of the start of the semester. Every student or a group of students shall critically study 2 papers, integrate the details and make presentation in the last two weeks of the semester. The GTU marks entry portal will allow entry of marks only after uploading of the best 3 presentations. A unique id number will be generated only after uploading the presentations. Thereafter the entry of marks will be allowed. The best 3 presentations of each college will be uploaded on GTU website